

# Installation instructions SOLITEX MENTO® 3000

## Installation steps



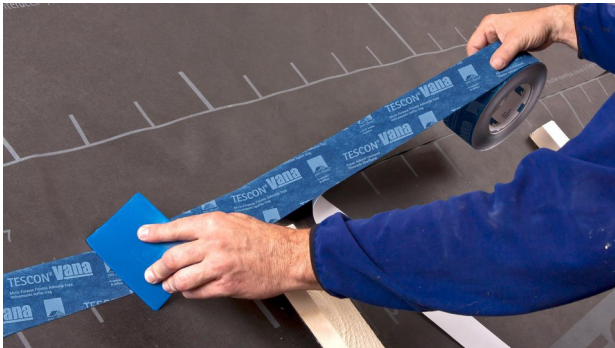
### 1. Install the membrane

Roll out the membrane parallel to the eave and use galvanised staples that are at least 10 mm (3/8") wide and 8 mm (5/16") long to fasten the membrane in the overlap area in a manner that protects against moisture. Install the membrane leaving an additional 4 cm (1 5/8") overlap at adjacent building components so that an airtight bond can be applied here subsequently.



### 2. Overlap the membranes

Allow for an overlap of approx. 10 cm (4") between the membranes. The marking that is printed onto the membrane will serve as a guide here.



### 3. Stick the overlap

Clean the subsurface (dry and free of dust, silicone and grease) and carry out an adhesion test, if necessary. Centre the TESCON VANA system adhesive tape on the overlap and gradually stick it in place, ensuring that there are no folds or tension. Rub tape firmly into place using the pro clima PRESSFIX. Ensure that there is sufficient resistance pressure.



### 4a. 'connect' adhesion technology

Sticking of membrane overlaps using 'connect' membranes with two integrated self-adhesive zones.



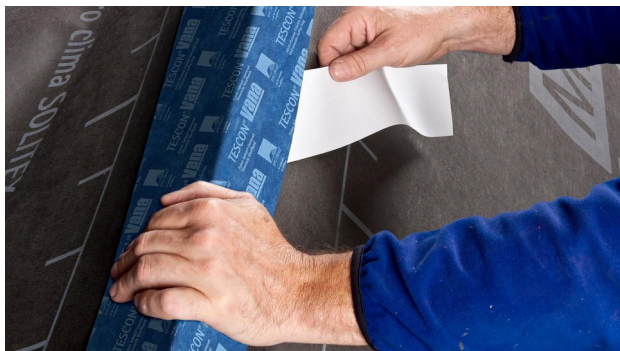
### 4b. 'connect' adhesion technology

Rub tape firmly into place using the pro clima PRESSFIX. Ensure that there is sufficient resistance pressure.



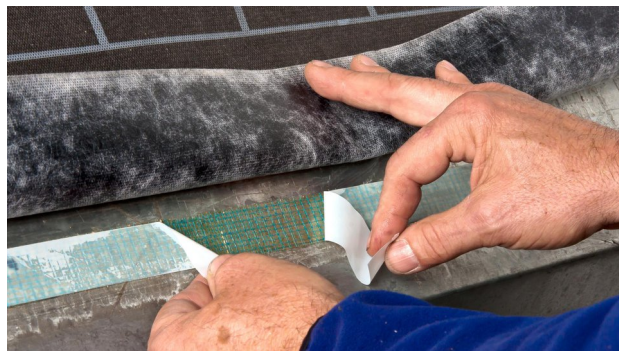
### 5a. Ridge / hip formation

In the case of fully insulated cross sections, place membranes over the ridge/hip and attach in place using staples in the area of the counter batten. Overlap relative to the membrane underneath of at least 10-15 cm (4"-6").



**5b. Ridge / hip formation**

Then stick in an airtight manner using the TESCON VANA system adhesive tape. Alternatively, stick a wide strip of TESCON VANA onto the ridge. Rub tape firmly into place using the pro clima PRESSFIX. Ensure that there is sufficient resistance pressure.



**6. Sealing at eaves**

Position the membrane on the eave flashing or eave strip and stick in place using the integrated self-adhesive zone (for 'connect' membranes), double-sided DUPLEX adhesive tape or single-sided TESCON VANA system adhesive tape, ensuring that there are no folds or creases.



**7a. Sealing to rough or mineral substrates**

First create a smooth finish on rough wall caps. Clean the subsurface. Apply a line of ORCON F system adhesive with a thickness of at least 5 mm (3/16") (more in the case of rough substrates, if necessary).



**7b. Sealing to rough or mineral substrates**

Apply the membrane, leaving slack to allow for expansion, and do not press the adhesive completely flat.



**8. Sealing at skylights**

SOLITEX membranes can be bonded to smooth surfaces such as skylights, chimneys, pipes and other roof elements using the TESCON PROTECT system adhesive tape.



**9. Installation of a water deflector**

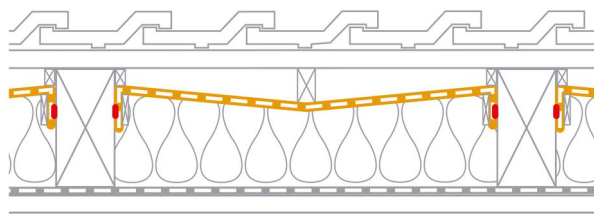
Install a batten with a lateral fall above the integrated roof element and stick it to the membrane using TESCON VANA. Create the water deflector in such a way that moisture is guided by a continuous counter batten into the next adjacent field that does not have an integrated roof element.



### 10. Nail sealing

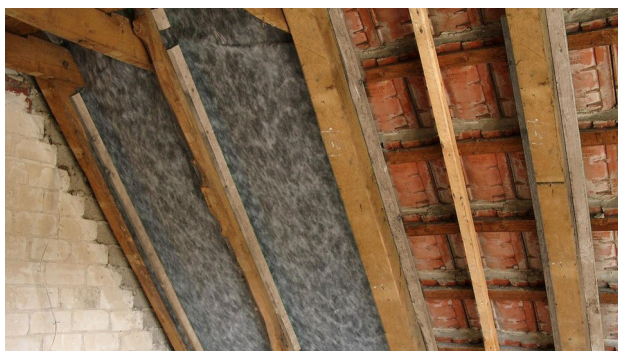
When installing temporary covering, TESCON NAIDECK nail sealing tape must be installed between the counter battens and the SOLITEX membrane in order to create a seal.

## Retrofitting underlay from the inside



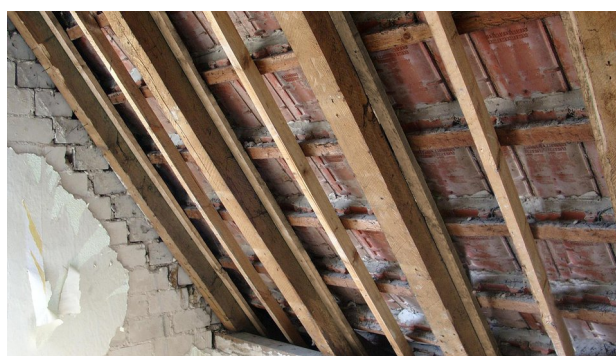
### Installation principle

The 'protruding lath' forms a valley and drains any water that has entered to the middle of the area between the rafters (away from the rafters) and towards the eaves.



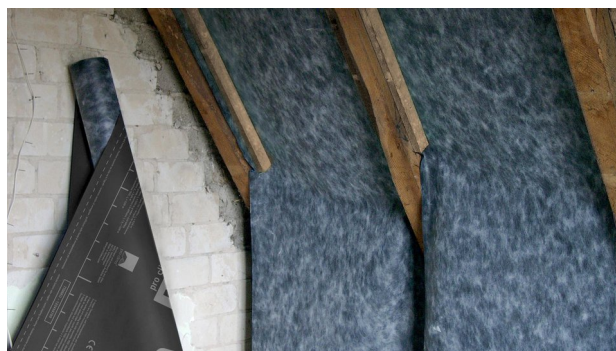
### Install the membrane

Install SOLITEX longitudinally or perpendicularly, proceeding in turn from one space between rafters to the next. Ensure that the overlaps are waterproof.



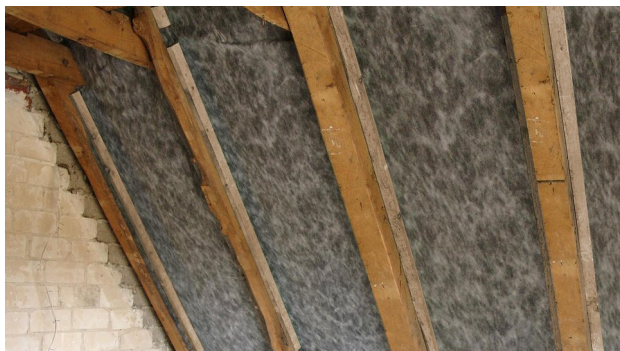
### Battens

Affix a batten at the sides (min. height of 2 cm, e.g. 2.5 x 4 [1" x 2"]). Screw a 'protruding lath' that is 1.5 - 2 cm thicker (e.g. 4 x 6 [2" x 3"]) to the roof battens in the space between rafters.



### Fastening and water flow

Affix battens at the sides. Alternative: Use DASATOP FIX. Ensure drainage through the knee wall into the eave area.



### You're finished!

Completed underlay retrofitted from the inside.



### Final steps

Install insulation in the space between the rafters. Install the airtightness layer, e.g. INTELLO, install inner cladding. You're finished!

## SOLITEX MENTO<sup>®</sup> system – Retrofitting underlay from the inside

In cases where there is no underlay present, underlay can be retrofitted from the inside using one of the SOLITEX roof underlays. SOLITEX membranes are equipped with a monolithic, pore-free functional membrane. As a result, they are watertight against water from the outside and can actively transport moisture from the building structure into the open at the same time. This ensures optimal protection for the insulation structure.

If blown-in insulation materials are used, use of the reinforced product variants SOLITEX MENTO PLUS or SOLITEX MENTO ULTRA is recommended.

### Advantages

- Ensures reliable building components: highly diffusion-open and maximum protection against driving rain
- Dry building components: pore-free TEEE functional membrane actively transports moisture to the outside
- Permanent protection thanks to the high resistance to ageing and heat of the TEEE membrane
- SOLITEX MENTO PLUS / ULTRA: extremely robust thanks to reinforcement: suitable for blown-in insulation materials

### Reliable system for installation from the inside

Roof structures without underlay and thus without a counter-batten plane are often encountered on existing buildings. If insulation is to be fitted on these structures, it is recommended to first retrofit an exterior windtightness layer to improve the reliability of the structure. This measure is recommended for a max. period of 5 years.

The roof pitch of the roof tiles must not be less than the standard roof pitch. The roof pitch must be at least 20°.

Installation is carried out from the inside, proceeding in turn from one space between rafters to the next. Battens at the corners of the rafters/tile battens provide the necessary ventilation for the roof covering. A 'protruding lath' in the middle of the space between rafters results in a valley in the SOLITEX membrane. In this way, any water that has entered can be drained off to the middle of the area between the rafters (away from the rafters) and towards the eaves.

Attach the SOLITEX membrane to the rafters using battens or DASATOP FIX. The membranes must be overlapped in a waterproof manner and must drain reliably into the open.

## General conditions

SOLITEX MENTO membranes are to be installed with the printed side facing the installation technician. The membranes are to be installed as a roof underlay or sarking membrane horizontally (parallel to the eave) in a taut manner with no sagging. Ensure that the subsurface is even when installing the membrane as a roof underlay membrane. When the membrane is used as a sarking membrane, the rafter spacing is limited to 100 cm (3 ft).

Fasteners may not be applied in areas where water runs off in a collected manner (e.g. in roof valleys).

Ridge ventilation should be provided in the case of non-insulated attics that have not been converted. To do so, install the SOLITEX membrane in such a way that it stops 5 cm (2") before the ridge. In addition, permanent ventilation fittings should be provided in the unconverted attic. The membrane should be protected against the long-term impacts of UV radiation (e.g. by darkening windows).

The SOLITEX MENTO 3000 roof underlay can be used as temporary covering for up to 4 months to protect the building structure during the construction phase in accordance with the regulations of the Central Association of the German Roofing Trade (ZVDH); in this case, the roof pitch must be at least 14° (approx. 3:12). Other national regulations may vary. The system components TESCON NAIDECK nail sealing tape, ORCON F joint adhesive and TESCON VANA are to be used for bonding of overlaps and joints. The connect variant has two self-adhesive zones for reliable exterior sealing. The specifications of the applicable national regulations are to be taken into account when carrying out installation and adhesion.

Under the regulations of the German Roofing Trade, these membranes are suitable as 'sarking membranes' for covering a roof with roof tiles and roof stones with simple overlapping as an additional measure for rain protection. When used as an 'underlay membrane' with simple overlapping on timber cladding, SOLITEX MENTO membranes are also suitable as an additional measure for rain protection in the case of more demanding requirements.

---

The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about the application and construction can be found in the pro clima planning documentation. For queries please call the pro clima technical hotline on +49 (0)6202 278245.

---

**MOLL**  
**bauökologische Produkte GmbH**  
Rheintalstraße 35 - 43  
D-68723 Schwetzingen  
Fon: +49 (0) 62 02 - 27 82.0  
eMail: [info@proclima.de](mailto:info@proclima.de)